

# XJ LEATHER

AUTUMN | WINTER 2023



AUDITED BY BLC  
AGAINST IWG  
STANDARDS  
ZHA101



No. 10815



Certified Company No. 12LA071



ISO 9001



290



201



AW23



Dazzling bright colors on amazing surface patterns dance with movement. Complex embosses are enhanced by color saturation onto the designs. Overall it reflects the playfulness of the new season.



Ultra  
19-4045 TPG



Envy  
18-6030 TPG



Mermaid  
14-6330 TPG



Pinky  
17-2230 TPG



Shiva  
18-1561 TPG



Cadmium  
13-0643 TPG

# SHARP OILS



AW23



A mellow blend of classic primary colors that are darker in nature. Moody but comforting. Best for polished looks yet at the same time are perfect for sophisticated sporty styles. Generally finishes are quite traditional but small geometric patterns work well to catch the essence of this story.



Terre  
19-5920 TPG



Riff  
18-1314 TPG



Leo  
18-1246 TPG



Matrix  
19-4234 TPG



Atlas  
16-5810 TPG



Razor  
14-4105 TPG

NEITHER HERE NOR THERE

XJ LEATHER | AUTUMN / WINTER 2023



AW23



Like the sky there is blue cast to the colors in this range. It's quite a mysterious feeling and captures an adventurous spirit. Play with pleasing matte and rubbery surfaces devoid of noticeable grains.



Lyra  
19-4033 TPG



Orion  
15-4008 TPG



Flake  
11-4800 TPG



Scorpius  
19-0712 TPG



Quinn  
19-1758 TPG



Juno  
16-1257 TPG

WAX + WANE



AW23



These are the leathers that have simply effortless style. Understated in a traditional range of browns and classic looks that are featured on our best classics. Refined supple suedes with velvet naps that feel great. Well bred tumbled grains and polished finishes for slightly dressier looks.



Finn  
19-1235 TPG



Titan  
16-1320 TPG



Swift  
13-0908 TPG



Senna  
18-1163 TPG



India  
19-1652 TPG



Darwin  
19-4218 TPG

SLY FOX



AW23

## AW23 COLLECTION

### SUEDE

SCULLY 斯库利 .....	P1
ARIEL 艾列尔 .....	P2
TUCKER 图克 .....	P3
FLORENCE 佛罗伦 .....	P4
WINSTON 温斯顿 .....	P5
KODA 科达 .....	P6
DARMA 达玛 .....	P7
ECO GREEN 无铬皮 .....	P8
ECO GREEN ROUGH 无铬超纤 .....	P9
WHIRLPOOL SUEDE 水洗反绒皮 .....	P10
COW SPLIT SUEDE 一般反绒皮 .....	P11
SILK SUEDE 丝光反绒 .....	P11
SWAN SUEDE 高质丝光反绒皮 .....	P12
TEASEL SUEDE 长毛反绒 .....	P12
COW SUEDE WP 防水反绒 .....	P13
SILK SUEDE WP 丝光防水 .....	P13
SWAN SUEDE WP 高丝光防水 .....	P14
TEASEL SUEDE WP 长毛防水 .....	P14

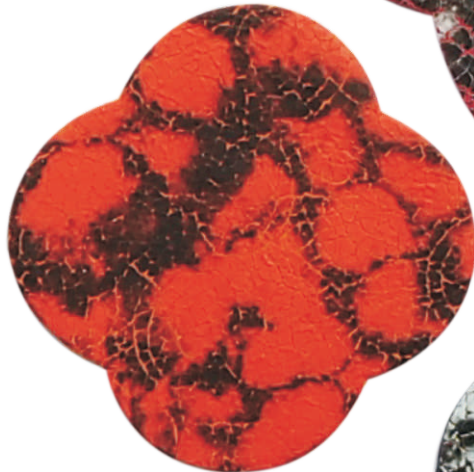
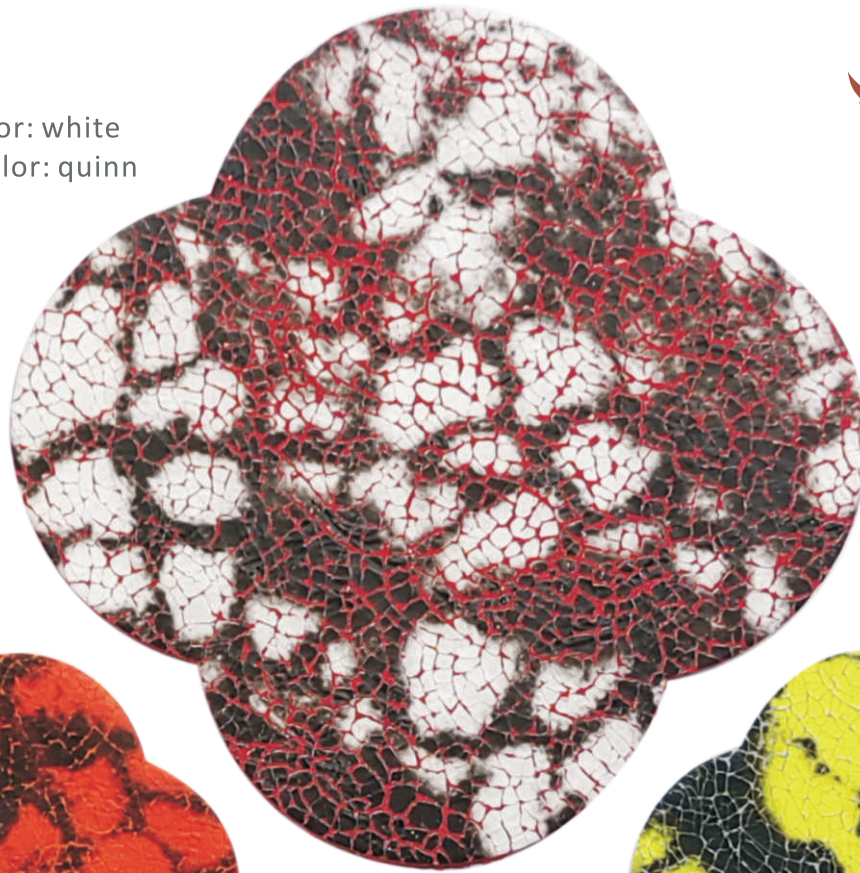
### PU COATED LEATHER

PU COATED LEATHER WP 一般PU防水 .....	P15
SOFT NATURE LEATHER WP 仿面皮防水 .....	P15
PIP 皮普 .....	P16
MARK 马克 .....	P17
GIDEON 吉迪 .....	P18
ASHER 亚瑟 .....	P19
VIXEN 威信 .....	P20
FIFI 菲菲 .....	P21
IZZY 伊奇 .....	P22
BIO GREEN 无铬水性PU榔皮 .....	P23
PU COATED LEATHER 一般PU榔皮 .....	P24
SOFT NATURE LEATHER 仿面皮 .....	P24

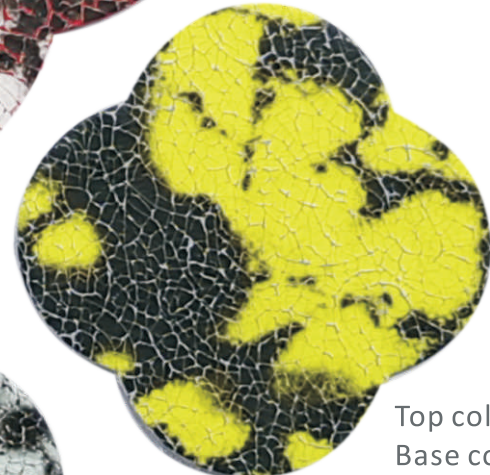
Top color: white  
Base color: quinn



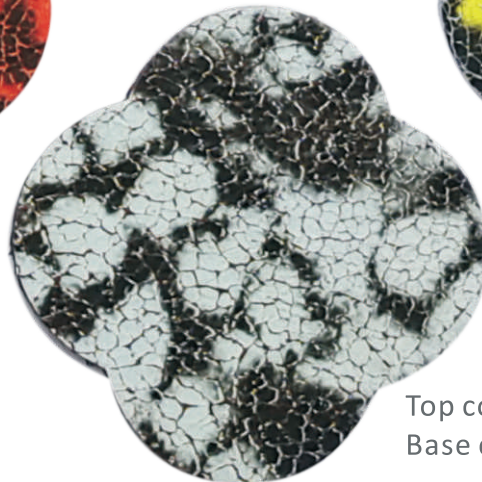
AW23



Top color: tiger  
Base color: juno



Top color: lime  
Base color: orion



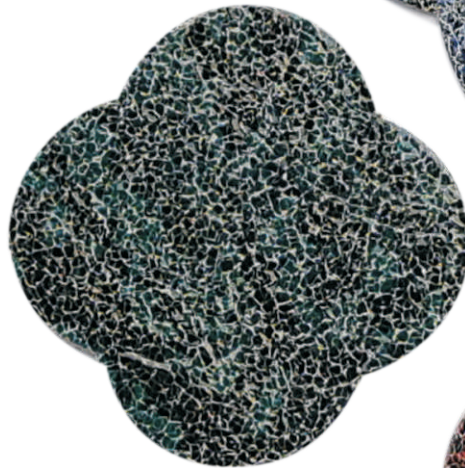
Top color: ice  
Base color: scorpion

**SCULLY** This combines some of the hottest looks, but in one great article. Scully  
**斯库利** has a camo type of vibe, but mixed with an old school aviator crackle look.  
So cool, very commercial, and a must try!

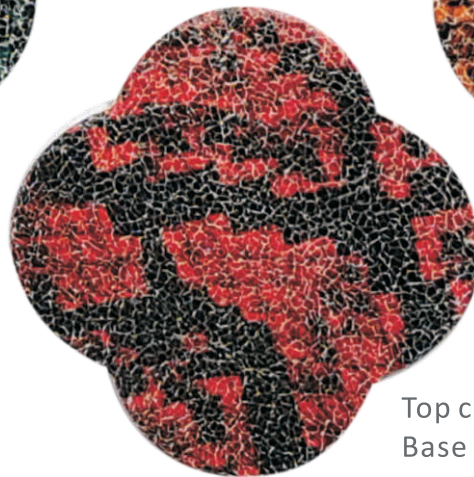
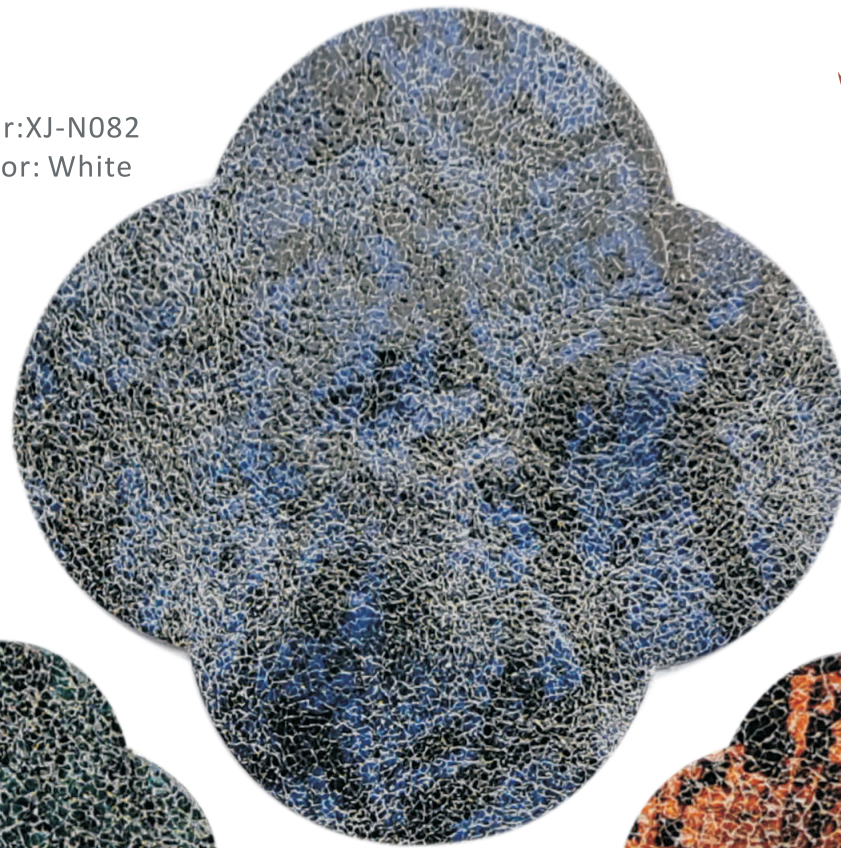
Top color:XJ-N082  
Base color: White



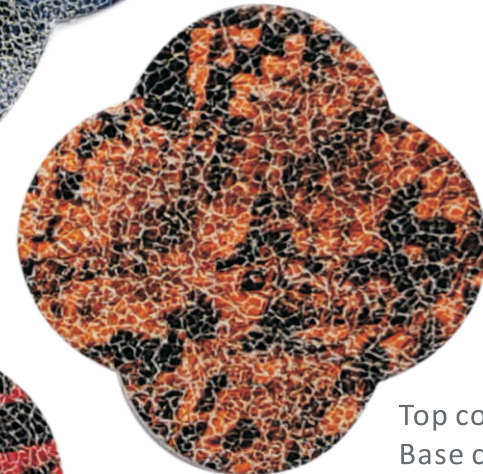
AW23



Top color:XJ-O082  
Base color: White



Top color:XJ-L082  
Base color: White



Top color:XJ-M082  
Base color: White

## ARIEL 艾列尔

This is a very creative, and well executed new development by the team inside the tannery. Again, we are using our famous crackle finishing expertise but now mixing it with some two-tone patterns, on top of a white base. Lots of surface interest.



AW23

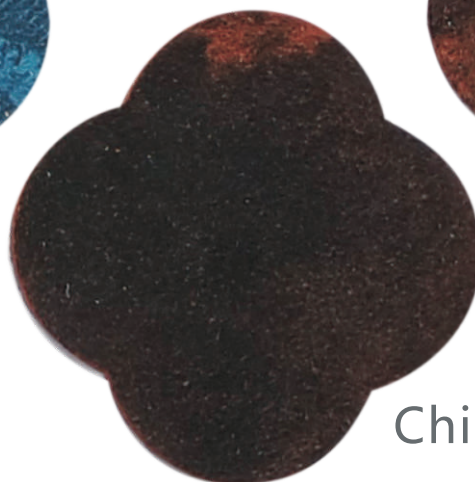
Fog



Vapor



Sierra



Chipmunk

**TUCKER**  
**图克**

Denim is clearly a core fashion category globally, and Tucker fits perfectly into this genre. We applied a newly developed transfer paper, and added it to a suede base. Tucker is a like your favorite pair of jeans.



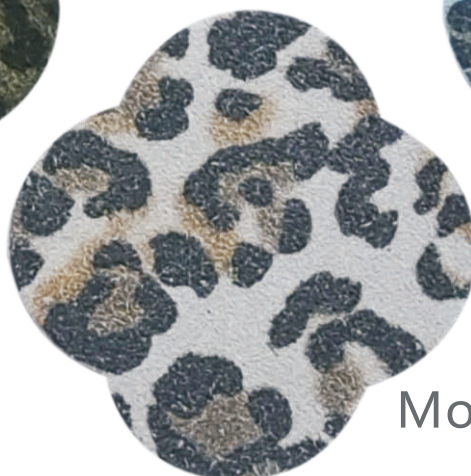
AW23

Chipmunk

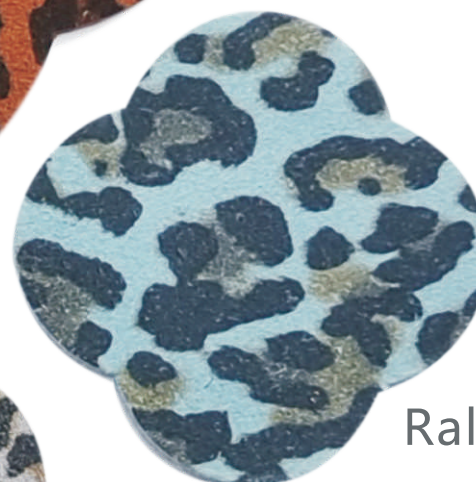
Patt: FL-13



Lichen



Moon



Ral

**FLORENCE**  
**佛罗伦**

The collection of this series is belongs to transfer paper print. It is available for different kinds of patterns, and the color can be customized.



**XJ**  
Leather  
Group

AW23

Senna



India



Darwin



Titan

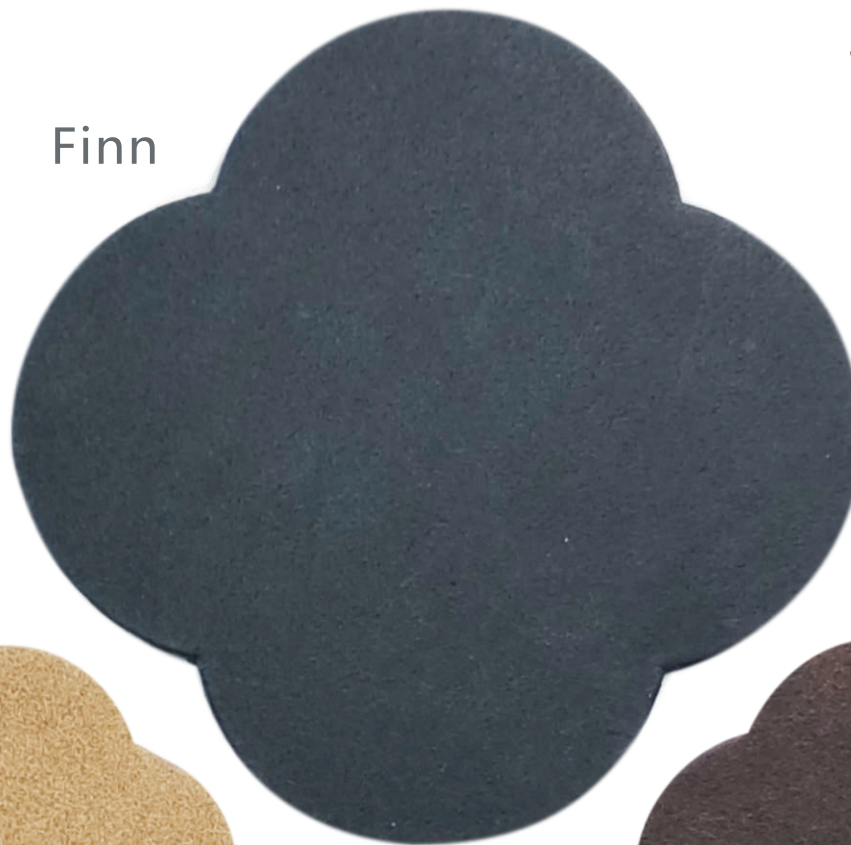
## **WINSTON** **温斯顿**

This leather looks and feels like genuine snake, but at a price point more in line with our suede collection. The emboss mixed with our unique finishing process really gives WINSTON an advantage over other snake type options.



AW23

Finn



Swift



Darwin



India

**KODA**  
**科达**

This is sure to become an instant XJ core casual classic leather. It has a rich round temper, a smooth dusty hand feel, and a casual worn look.....super cool, and amazingly versatile. This can be used everywhere, and for all end uses.



AW23

Razor



Atlas



Matrix



Leo

## **DARMA** **达玛**

Another core classic from XJ! Darma has a beefy temper, which makes it perfect for casual, work, and skate footwear. We offer this in a great color range.

Leo



AW23



Riff



Terre



Atlas

## ECO GREEN 无铬皮

We are proud to release our latest suede to the market. It's the same great quality of suede that has made us famous, however, we are now able to offer it CHROME FREE. Besides the environmental benefits of eliminating chrome, the added benefit is that we can offer clean and vibrant colors. This is a MUST TRY!



AW23

Scorpion



Titan



Riff



Swift

## ECO GREEN ROUGH 无铬超纤

This is our newest ECO / Chrome Free offer. We' ve taken our classic ECO SUEDE, but roughed the surface of the suede a bit more. ECO GREEN ROUGH has slightly longer fibers which gives this leather a more rugged look and feel. Really cool for all casual and athletic styles.

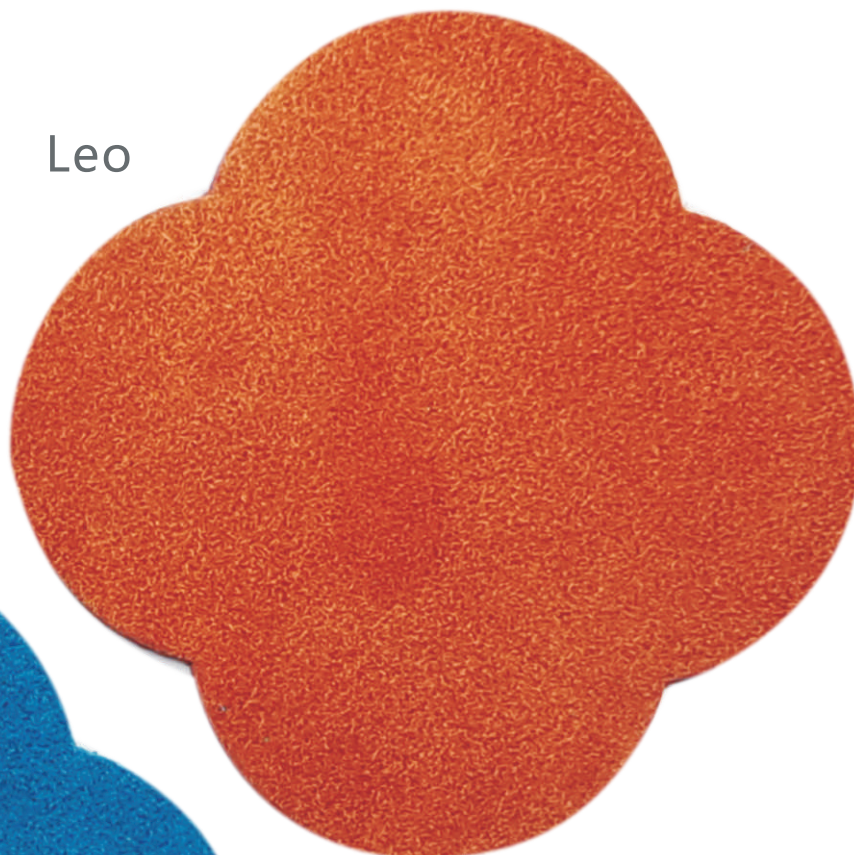


AW23

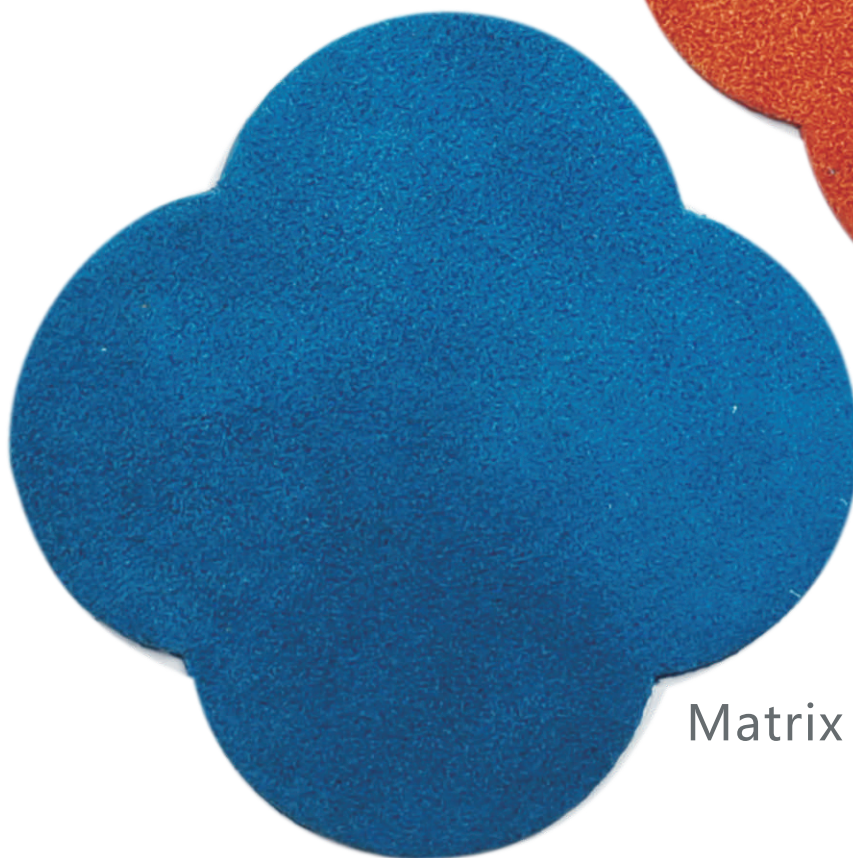
## WHIRLPOOL SUEDE 水洗反绒皮

Excellent quality suede with wash-out apperance on the nap and good property. For better result, no color spray is recommended during finishing, color matching 85%.

Leo



Matrix





AW23

## COW SPLIT SUEDE

### 一般反绒皮

Classic suede with normal nap  
and natural hand feeling.  
Weight range is 1.2-2.0MM

Titan



Senna



## SILK SUEDE

### 丝光反绒皮

Finer suede with  
silky hand feeling.  
Weight range is  
1.2-2.0MM

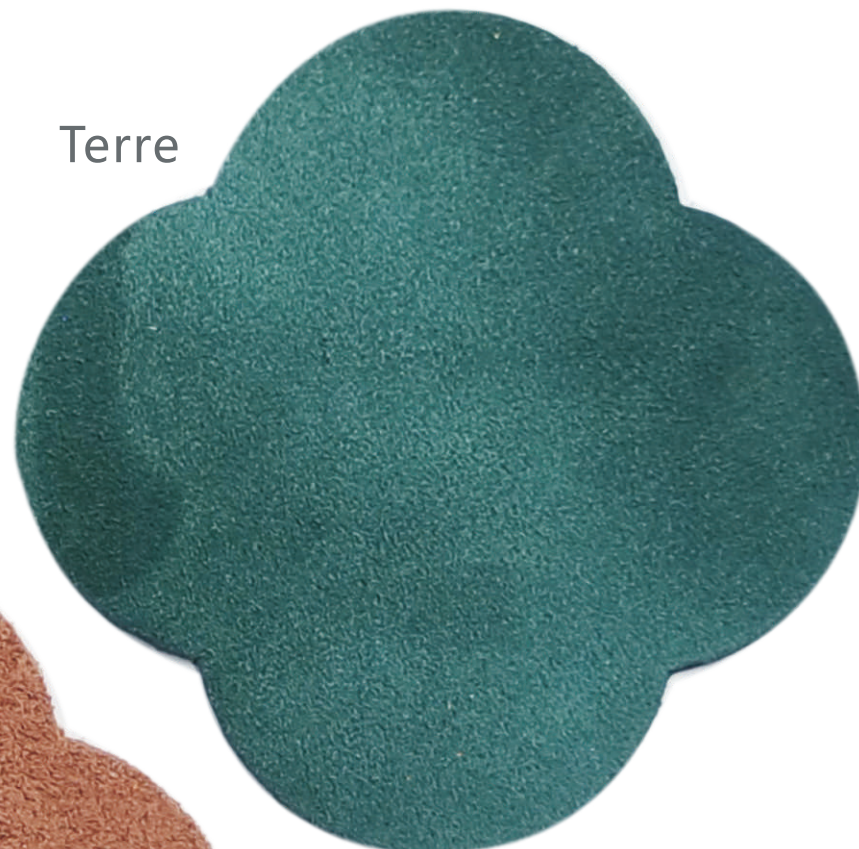


AW23

## SWAN SUEDE 高质丝光反绒皮

Tight fiber structure suede resulting in fine "tracky" nap & attractive appearance. 10% color variance is considered tolerable for better effect. Weight range is 1.2-2.0MM

Terre



Riff

## TEASEL SUEDE 长毛反绒皮

Made with heavier weight raw material, long nap effect and great for casual shoes. 10% color variance is considered tolerance for this article. Weight range is 1.4-2.0MM

# Waterproof series



XJ  
Leather  
Group

AW23

**COW SUEDE WP**  
**防水反绒**

Terre



Riff

**SILK SUEDE WP**  
**丝光防水**

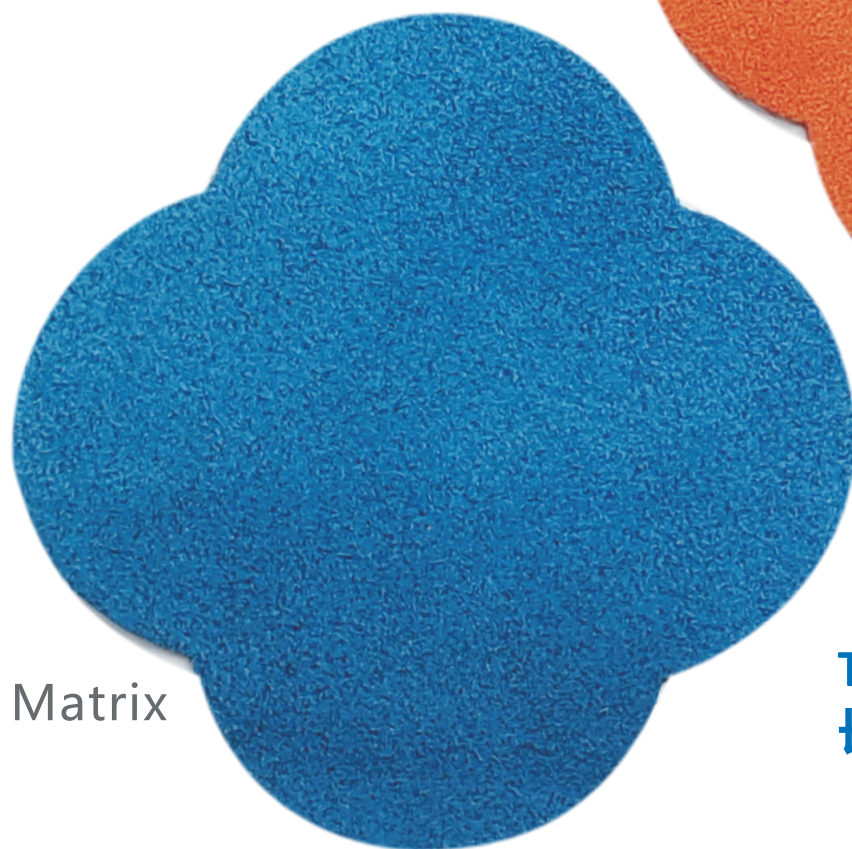
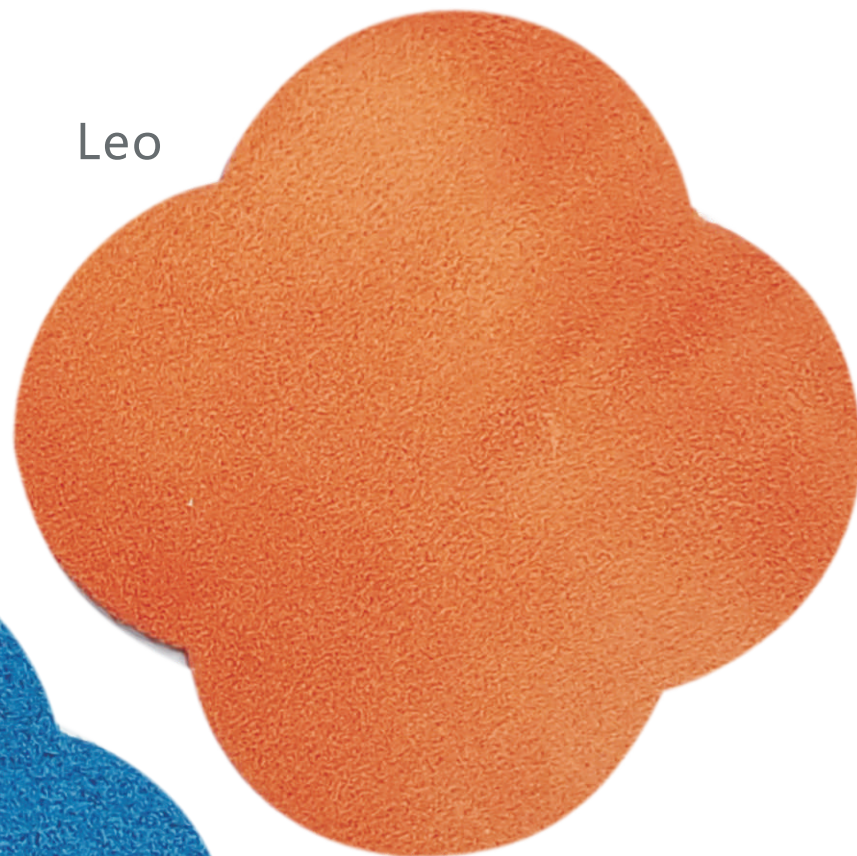
# Waterproof series



AW23

**SWAN SUEDE WP**  
**高丝光防水**

Leo



Matrix

**TEASEL SUEDE WP**  
**长毛 防水**

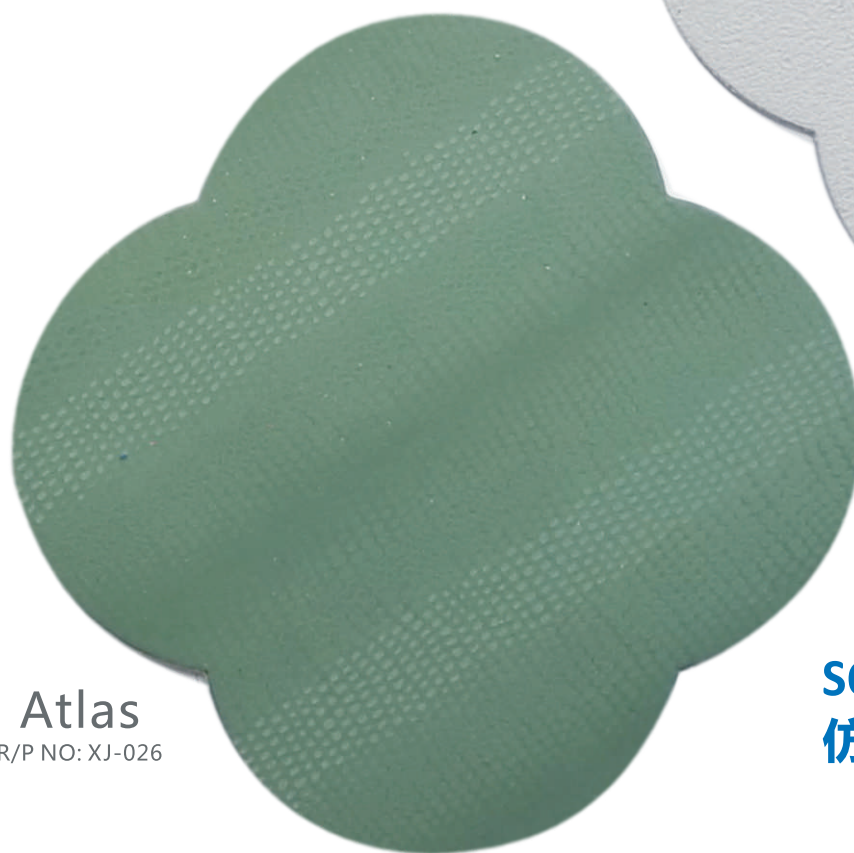
# Waterproof series



AW23

**PU COATED LEATHER WP**  
**一般PU防水**

**Razor**  
R/P NO: R-259



**Atlas**  
R/P NO: XJ-026

**SOFT NATURE LEATHER WP**  
**仿面皮防水**

Cadmium

R/P No:XJ-018



AW23



**PIP**  
**皮普**

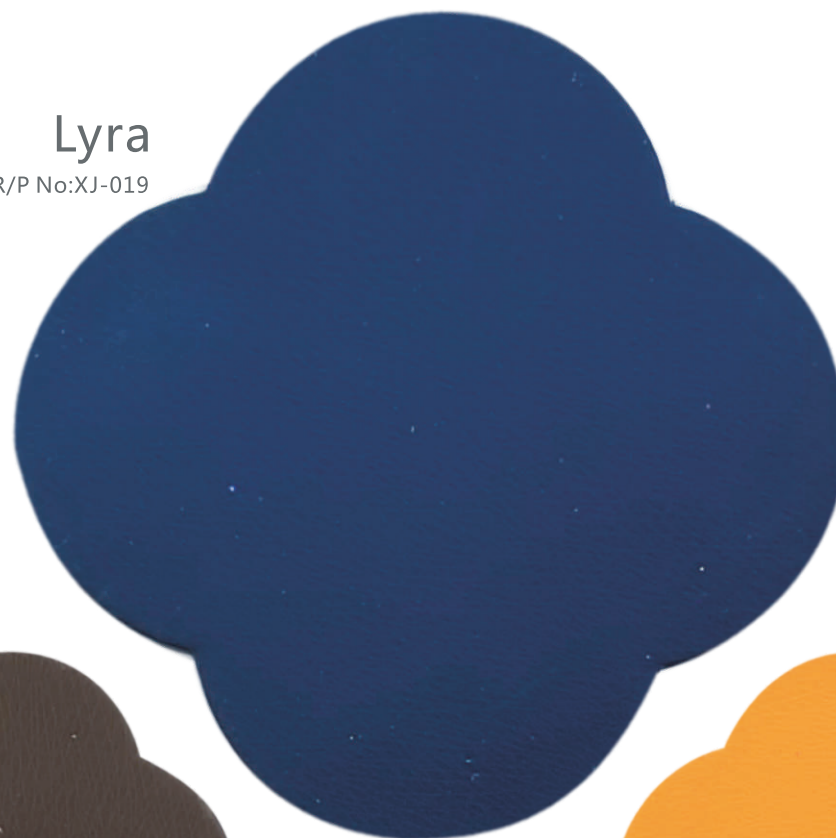
Pip has a dusted nubuck type of surface, but with a thin corduroy type of pattern. It presents colors beautifully, and is a perfect article for athletics and casual footwear.



AW23

Lyra

R/P No:XJ-019



Scorpion



Juno



Quinn

**MARK**  
**马克**

Mark has a smooth glazed surface, but if you look closely, you will also notice a subtle look of a natural hair on hide. Very cool, and looks great in deep colors.

Pinky

R/P No: B-7



AW23



Shiva



Ultra



Cadmium

**GIDEON**  
**吉迪**

There is a very delicate denim texture under a very aggressive texture that looks like waves. Really interesting, and adds a pop to athletics!

Orion  
R/P No:XJ-020



AW23



**ASHER**  
**亚瑟**

The bright clear patent type top, and the micro texture combines perfectly to create a versatile leather that's great for various fashion end uses. Bags, footwear, and more!



AW23

Terre

R/P No:XJ-021



Riff



Atlas



Razor

**VIXEN**  
**威信**

Vixen's dusty look, and powdery hand feel, makes it perfect for various footwear and accessories. It's smooth, holds color, and is a great core article!



AW23

Swift

R/P No:XJ-022



Titan



Finn



Senna

**FIFI**  
**菲菲**

Fifi has a similar appearance to Vixen, but we've added light nubuck tracking to the grain. This is another special article that can be used in all categories.

Orion

R/P No:XJ-023



AW23



Lyra



Scorpion



Quinn

**IZZY**  
**伊奇**

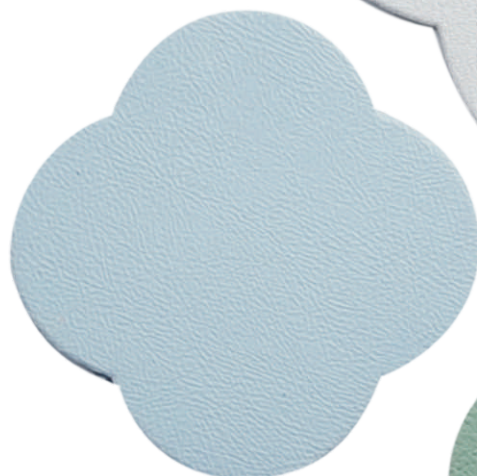
This leather looks like a box type of article, but it has a bit of a high tech surface feel. The finishing is very tight, and colors look great. Try this to add a bright look for accents!



AW23

Razor

R/P NO: AW-44SG



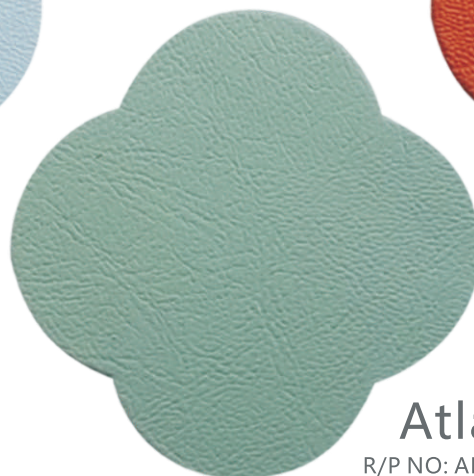
Orion

R/P NO: ZR-45



Leo

R/P NO: R-80N2



Atlas

R/P NO: AR-261M

## BIO GREEN

### 无铬水性PU榔皮

This is our newest ECO / Chrome Free offer with water based pu coated leather. Simple, smooth, classic, and perfect for all types of footwear where full grain is required, but you need the price point of a pu coated. Why not use one with the added benefit of being water based? Weight range is 1.2-2.0MM



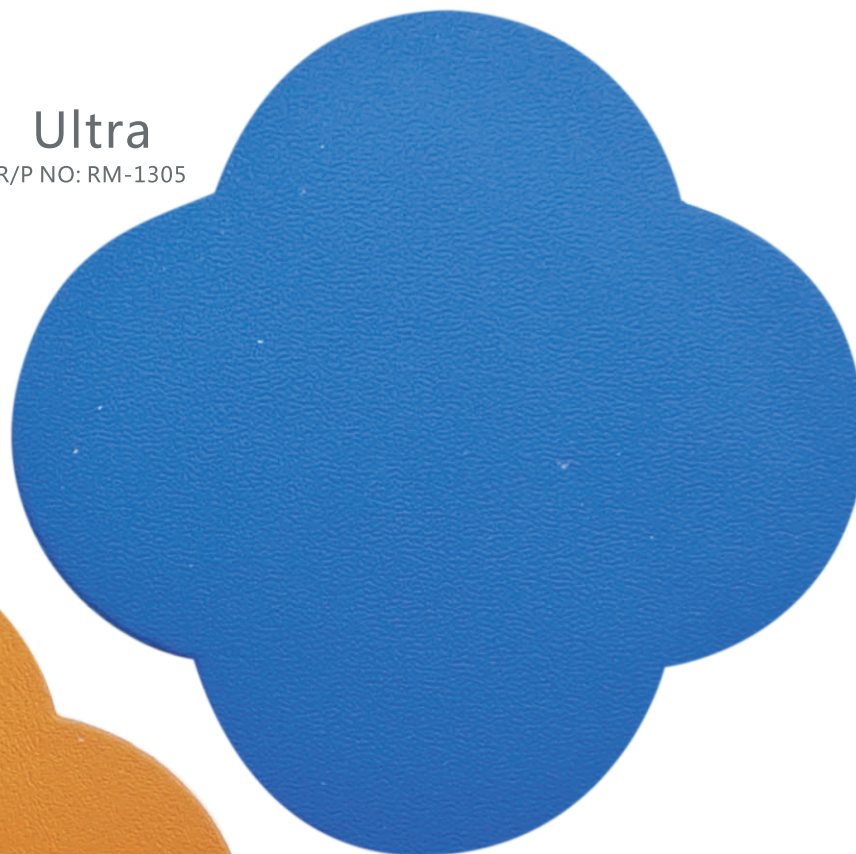
AW23

## PU COATED LEATHER 一般PU榔皮

Conventional PU coated series in a wide range of textures for a variety of applications. Weight range is 1.2-2.0MM.

### Ultra

R/P NO: RM-1305



### Senna

R/P NO: AR-230SG

## SOFT NATURE LEATHER 仿面皮

Soft and supple natural hand feel similar to full grain leather. Weight range is 1.2-2.0MM

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